

## Landpack Doypack Machine

Create Infinite Possibilities  
For You



**LANDPACK**

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**LANDPACK**



# Company Profile

Since our company established, we has been concentrating on packaging machines, which has many large, medium and small enterprise units packaging cases. To create value and customized satisfying fully automatic packaging solution for customers!

Foshan Land Packaging Machinery Co.,Ltd located in Foshan city, China. We concentrate on R&D, manufacturing, installation, commissioning and technical service, the products including vertical packaging machines, horizontal flow pack machines, and varies automatic feeding and packaging lines, etc, which exported to America, Russia, Europe, Middle East, South Asia, Africa, South America, etc, more than 30 countries and regions.

The machines have been widely applied in food, agricultural products, industrial supplies, daily necessities and other enterprises. As an advanced packaging equipment manufacturer, we are committed to providing professional packaging solutions for enterprises, which can improve the production process, save labor, avoid secondary pollution, so that can highly improve the productivity.



## ★ Company shows



## ★ Qualification certificate



TUV

Enterprises that Respect Contract and Keep Credit

AAA Credit Enterprises



# LDZK-120

Rotary Vacuum Packaging Machine

Technical highlights.

THE MACHINE CAN PACK  
DIFFERENT PRODUCTS WHICH  
NEED VACUUM PACKING.

Capacity  
**60**  
bags/min





# LDZK-120

## Rotary Vacuum Packaging Machine

### Features and Characteristics

- The machine can pack different products which need vacuum packing
- Automatic rotary vacuum packaging consists of filling system and vacuum system. The former is intermittent, the latter incessant
- Quick change-over, the height of automatic bag feeding device can be adjusted automatically
- Comply with the sanitation requirements of food processing machines. Materials contact parts adopt 304 stainless steels, or other materials complying with food hygiene requirements to ensure food hygiene and safety
- The machine is easy to wash down
- The machine adopts premade pouches with a complete pattern, a high-quality sealing, resulting in improved product quality and grades
- Easy to operate. The machine adopts PLC and POD (touch screen) electrical control system, with a friendly man-machine interface. No Sealing will happen if no filling occurs, causing bags not filled to be recycled, thus no bags wasted
- Sealing temperature detection. Alarm system will be started, if heating pipe is damaged

### Standard Equipment Part

- 1.date printer 2.PLC control system 3.pouch opening devices  
4.vibrating device 5.cylinder 6.magnetic valve  
7.temperature controller 8.vacuum pump  
9.frequency convertor 10.output system 11.vacuum chambers

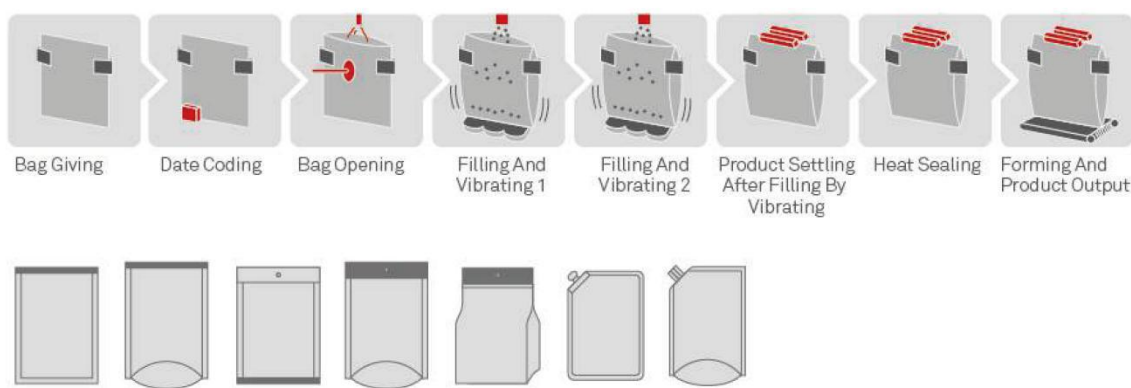
### Application

Puffed food, Candy, biscuit, peanut, cookies, pistachio, crystal candy, brown sugar, daily commodities, cooked food, and pickles

### Optional Configuration

material weighing &filling machines, platform, check weigher, material elevator , finished product conveyor, metal detector

### Work Process



### Main Features

Model	LDZK-120
Pouch Type	Stand-up pouches, zipper bags, four-side sealed bagsthree-side sealed bags, paper bags, etc
Bags Size	W:55-120mm L:80-180mm
Filling Volume	15-200g
Capacity	40-60 bags/min
Dimension	2100*1400*1700mm(L*W*H)
Weight	2000KG
Compress air requirement	≥0.6m³/min supply by user





# LDZK-160

Rotary Vacuum Packaging Machine

Technical highlights.

THE MACHINE CAN PACK  
DIFFERENT PRODUCTS WHICH  
NEED VACUUM PACKING.

Capacity  
**55**  
bags/min





# LDZK-160

## Rotary Vacuum Packaging Machine

### Features and Characteristics

- The machine can pack different products which need vacuum packing
- Automatic rotary vacuum packaging consists of filling system and vacuum system. The former is intermittent, the latter incessant
- Quick change-over, the height of automatic bag feeding device can be adjusted automatically
- Comply with the sanitation requirements of food processing machines. Materials contact parts adopt 304 stainless steels, or other materials complying with food hygiene requirements to ensure food hygiene and safety
- The machine is easy to wash down
- The machine adopts premade pouches with a complete pattern, a high-quality sealing, resulting in improved product quality and grades
- Easy to operate. The machine adopts PLC and POD (touch screen) electrical control system, with a friendly man-machine interface. No Sealing will happen if no filling occurs, causing bags not filled to be recycled, thus no bags wasted
- Sealing temperature detection. Alarm system will be started, if heating pipe is damaged

### Standard Equipment Part

- 1.date printer 2.PLC control system 3.pouch opening devices  
4.vibrating device 5.cylinder 6. magnetic valve  
7. temperature controller 8.vacuum pump  
9. frequency convertor 10. output system 11.vacuum chambers

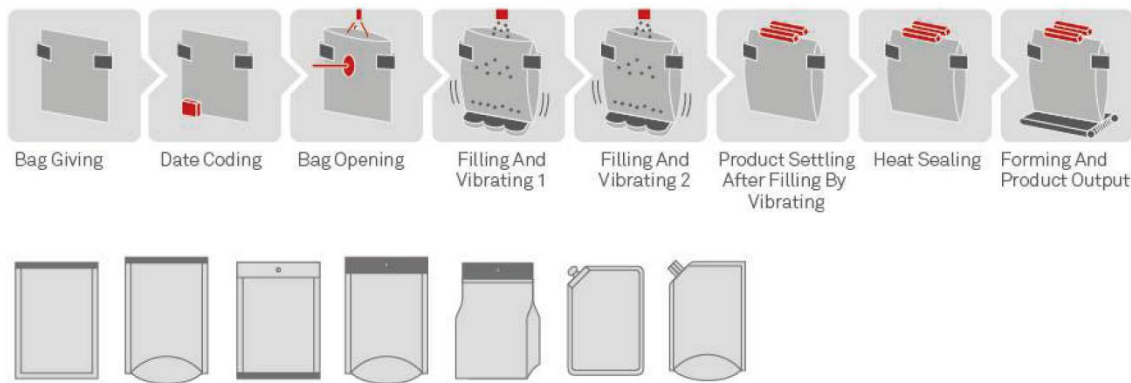
### Application

Puffed food, Candy, biscuit, peanut, cookies, pistachio, crystal candy, brown sugar, daily commodities, cooked food, and pickles

### Optional Configuration

material weighing &filling machines, platform, check weigher, material elevator , finished product conveyor, metal detector

### Work Process



### Main Features

Model	LDZK-160
Pouch Type	Stand-up pouches, zipper bags, four-side sealed bagsthree-side sealed bags, paper bags, etc
Bags Size	W:80-160mm L:80-240mm
Filling Volume	15-200g
Capacity	40-55 bags/min
Dimension	2500X1550X1600mm(L*W*H)
Weight	2200KG
Compress air requirement	≥0.6m³/min supply by user





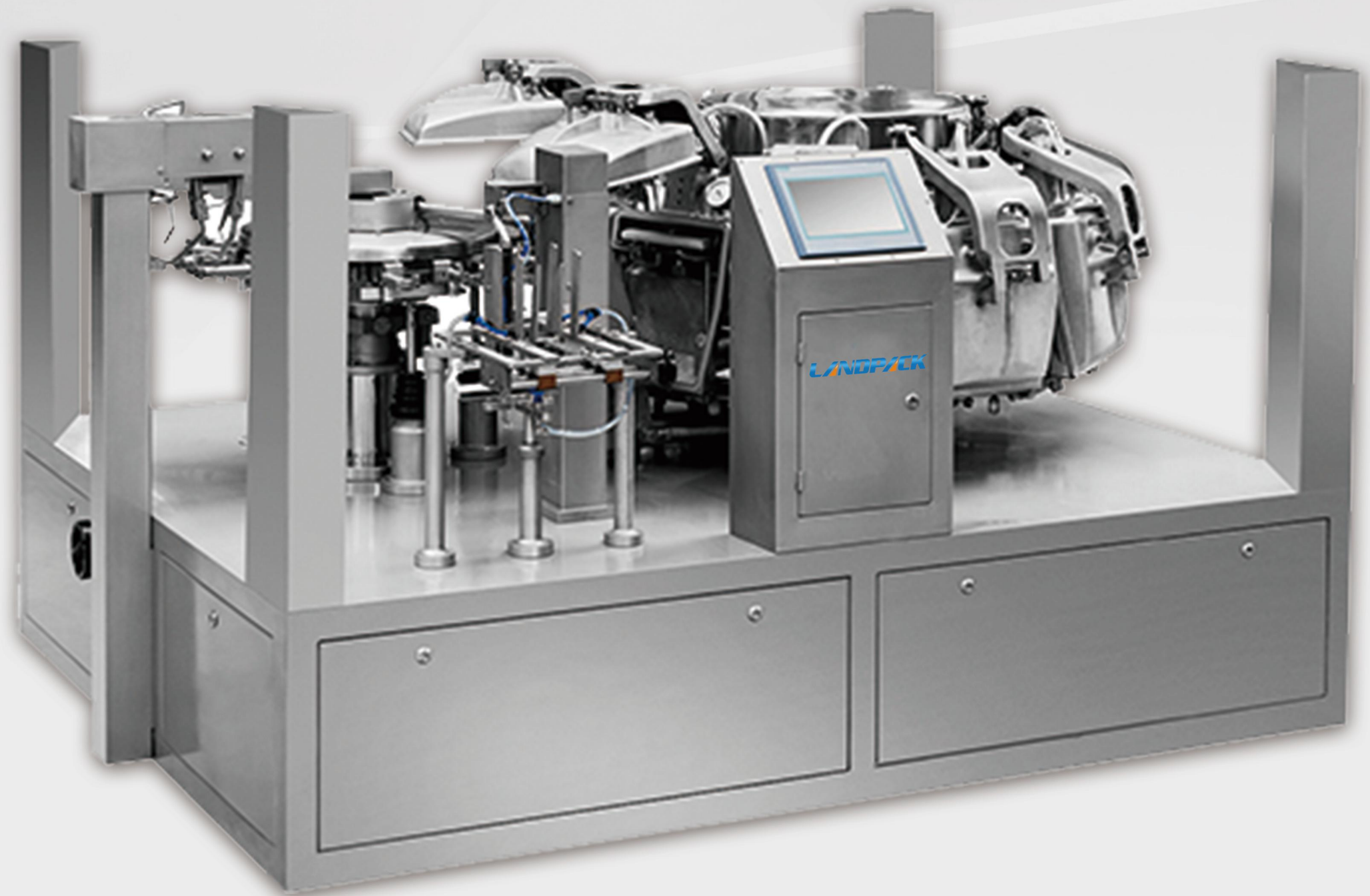
# LDZK-200

Rotary Vacuum Packaging Machine

Technical highlights.

THE MACHINE CAN PACK  
DIFFERENT PRODUCTS WHICH  
NEED VACUUM PACKING.

Capacity  
**40**  
bags/min





# LDZK-200

## Rotary Vacuum Packaging Machine

### Features and Characteristics

- The machine can pack different products which need vacuum packing
- Automatic rotary vacuum packaging consists of filling system and vacuum system. The former is intermittent, the latter incessant
- Quick change-over, the height of automatic bag feeding device can be adjusted automatically
- Comply with the sanitation requirements of food processing machines. Materials contact parts adopt 304 stainless steels, or other materials complying with food hygiene requirements to ensure food hygiene and safety
- The machine is easy to wash down
- The machine adopts premade pouches with a complete pattern, a high-quality sealing, resulting in improved product quality and grades
- Easy to operate. The machine adopts PLC and POD (touch screen) electrical control system, with a friendly man-machine interface. No Sealing will happen if no filling occurs, causing bags not filled to be recycled, thus no bags wasted
- Sealing temperature detection. Alarm system will be started, if heating pipe is damaged

### Standard Equipment Part

- 1.date printer 2.PLC control system 3.pouch opening devices  
4.vibrating device 5.cylinder 6.magnetic valve  
7.temperature controller 8.vacuum pump  
9.frequency convertor 10.output system 11.vacuum chambers

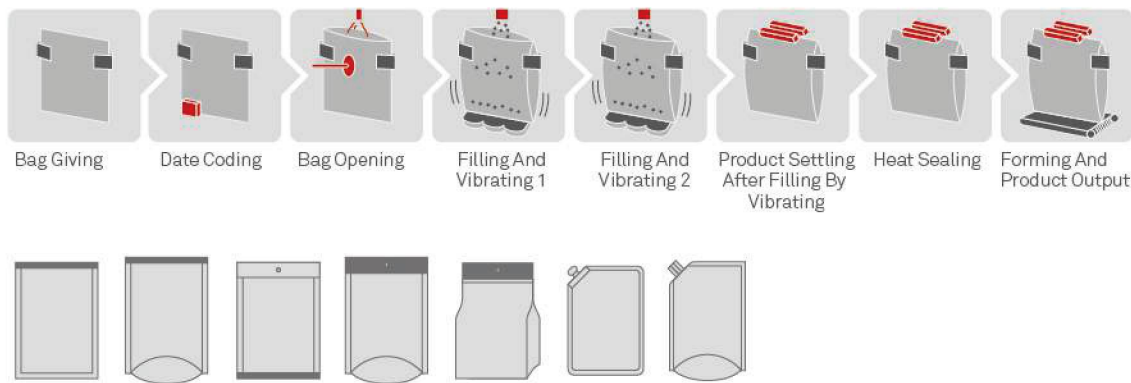
### Application

Puffed food, Candy, biscuit, peanut, cookies, pistachio, crystal candy, brown sugar, daily commodities, cooked food, and pickles

### Optional Configuration

material weighing &filling machines, platform, check weigher, material elevator, finished product conveyor, metal detector

### Work Process



### Main Features

Model	LDZK-200
Pouch Type	Stand-up pouches, zipper bags, four-side sealed bagsthree-side sealed bags, paper bags, etc
Bags Size	W:120-200mm L:150-300mm
Filling Volume	20-1000g
Capacity	10-40 bags/min
Dimension	2600X1900X1700mm(L*W*H)
Weight	3000KG
Compress air requirement	≥0.6m³/min supply by user





# LD8-200R

High Speed Rotary Packing Machine

Technical highlights

HIGH EFFICIENT PERFECT  
PRODUCTION EXPERIENCE





# LD8-200R

## High Speed Rotary Packing Machine

### Features and Characteristics

- The packaging system consists of a rotary packing machine, a work platform, a multi-head weigher, z-bucket elevator
- Fast and stable performance
- Waterproof system makes cleaning easier. Color touch screen display, easy to operate
- Provide an innovative solution at a reasonable cost
- The machine adopts premade perfect-pattern pouch, with high-quality sealing

### Application

- Block:** chocolate, candies, cereal, biscuits, cakes, puffed food, etc
- Granule:** nuts, capsules, seeds
- Powder:** seasoning, milk powder, washing powder, fine sugar, etc
- Liquid/sauce:** detergent, juice, beverage, ketchup, jam
- Pickles:** carrots, etc

### Main Features

Model	LDZK-200R
Pouch Type	Stand-up pouches, zipper bags, four-side sealed bags,three-side sealed bags, paper bags, etc
Bags Size	W:100-200mm L:100-400mm
Filling Volume	10-2500g
Capacity	45-60 bags/min(speed may vary with product characteristics, pouches or other operation condition) 25-40 bags/min(for zipper bag)
Dimension	1460X2500X1400mm(L*W*H)
Weight	1400KG
Compress air requirement	≥0.6m <sup>3</sup> /min supply by user

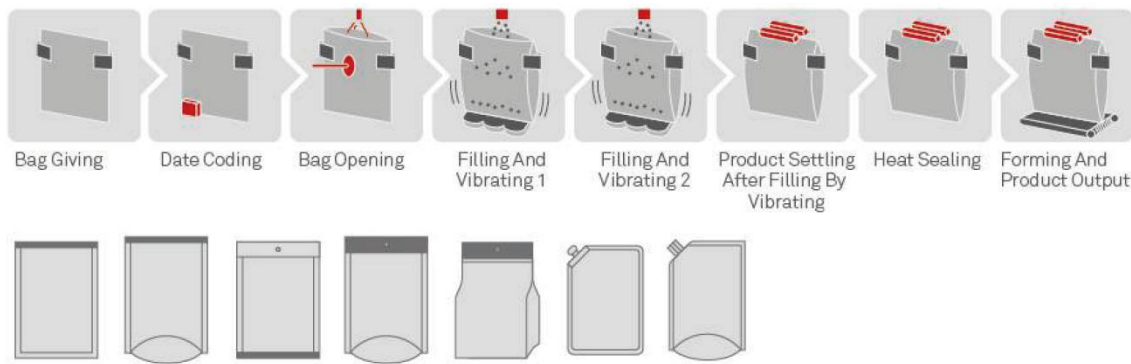
### Standard Equipment Part

- 1.date printer 2.PLC control system 3.pouch opening devices  
4.vibrating device 5. cylinder 6. magnetic valve  
7. temperature controller 8.vacuum pump  
9. frequency convertor 10. output system

### Optional Configuration

- material weighing &filling machines, platform, check weigher,  
material elevator , finished product conveyor, metal detector

### Work Process





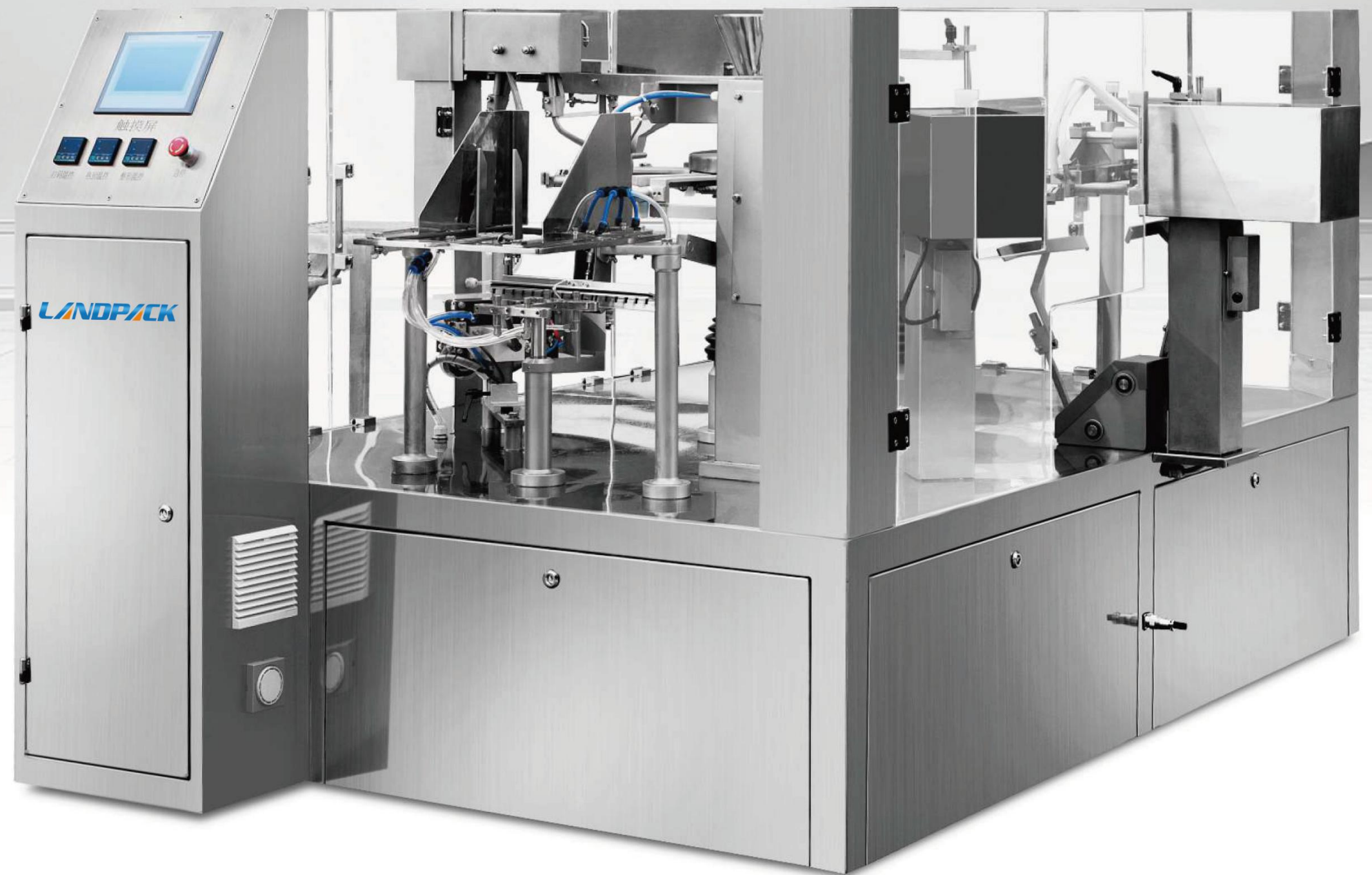
# LD8-300R

Big Bag Rotary Packing Machine

Technical highlights

OVERSIZE SPECIFICATIONS  
SHOCK PERFORMANCE

Bags Width  
**300**  
mm





# LD8-300R

## Big Bag Rotary Packing Machine

### Features and Characteristics

- extensive range in filling products: dried bean curd and etc
- The advanced bag feeding ensures a successful bag feeding
- The advanced design ensures a stable performance and a longer life of the equipment, and a lower rate of defective products
- High-quality accessories ensure machines durable and stable
- The machine adopts premade pouches with a complete pattern, a high-quality sealing, resulting in improved product quality and grades
- The machine adopts advanced PLC and POD (touch screen) electrical control system, with friendly Man-Machine Interface, easy to operate

### Application

**All types of materials:** puffed food, candy, pickle, seasoning, pesticide and fertilizer, dried bean curd (solid, liquid, thick liquid, powders, grains)

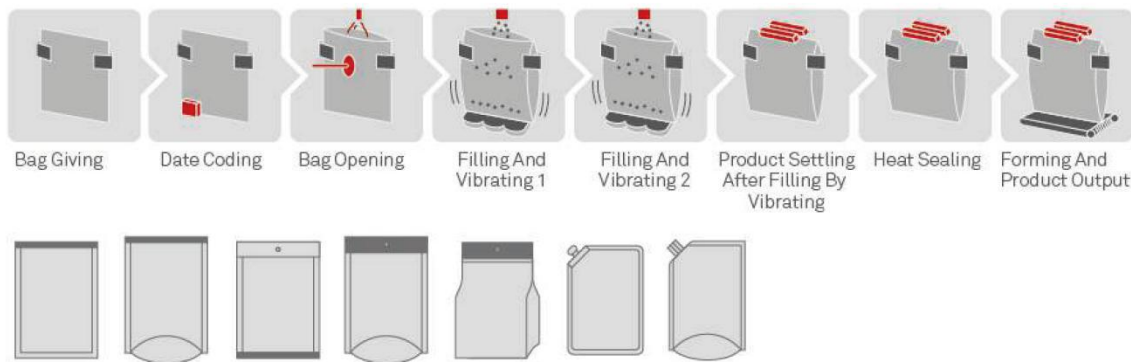
### Standard Equipment Part

- 1.date printer
- 2.PLC control system
- 3.pouch opening devices
- 4.vibrating device
5. cylinder
6. magnetic valve
7. temperature controller
- 8.vacuum pump
9. frequency convertor
10. output system

### Optional Configuration

material weighing &filling machines, platform, check weigher, material elevator , finished product conveyor, metal detector

### Work Process



### Main Features

#### Model LD8-300R

Pouch Type	Stand-up pouches, zipper bags, four-side sealed bags,three-side sealed bags, paper bags, etc
Bags Size	W:200-300mm L:100-450mm
Filling Volume	10-2500g
Capacity	30-40 bags/min(for zipper bag)
Dimension	2460X1830X1460mm(L*W*H)
Weight	1480KG
Compress air requirement	≥0.6m3/min supply by user





# LD-8200A

Solid & Granule Packaging Production Line

Technical highlights.

INNOVATION, STABILIZATION,  
EFFICIENCY, YOUR DEAL CHOICE





# LD-8200A

## Solid & Granule Packaging Production Line

### Features and Characteristics

- The packaging system consists of a rotary packing machine, a work platform, a weighing machine, and a z-bucket elevator
- Speedy packing, stable performance
- Waterproof system makes cleaning easier. Color touch screen display, easy to operate
- Provide an innovative solution at a reasonable cost
- The machine adopts premade perfect-pattern pouch, with high-quality sealing

### Application

**Solid:** candy, puffed food, pickles, peanut, green bean, pistachio, brown sugar, cake, daily commodities, cooked food, etc

**Granule:** grain, nuts, granular drug, capsule, seed, condiment, granulated sugar, chicken essence, melon seeds, etc

### Main Features

Model	LD8200A
Pouch Type	Stand-up pouches, Zipper bags, four-side sealed bagsthree-side sealed bags, paper bags, etc
Bags Size	W:100-200mm L:100-400mm
Filling Volume	10-2500g
Capacity	40-60 bags/min
Dimension	5000X2000X4000mm(L*W*H)
Weight	2275KG
Compress air requirement	≥0.6m³/min supply by user

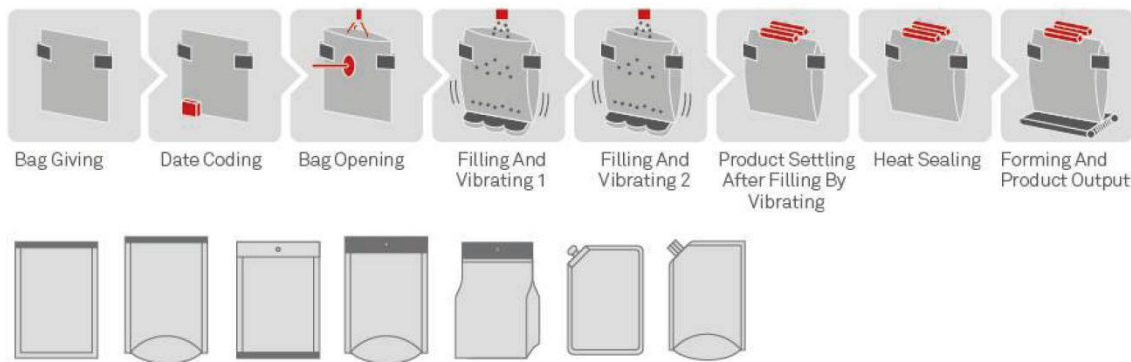
### Standard Equipment Part

- 1.date printer
- 2.PLC control system
- 3.pouch opening devices
- 4.vibrating device
5. cylinder
6. magnetic valve
7. temperature controller
- 8.vacuum pump
9. frequency convertor
10. output system

### Optional Configuration

material weighing &filling machines, platform, check weigher, material elevator , finished product conveyor, metal detector

### Work Process



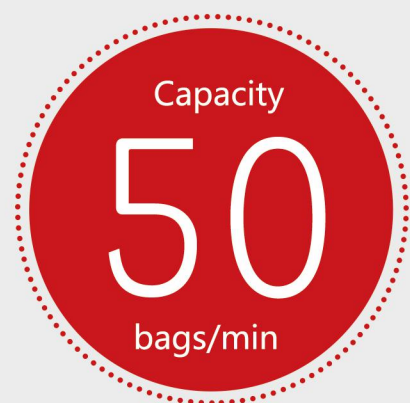


# LD-8200L

Solid & Granule Packaging Production Line

Technical highlights.

INNOVATION, STABILIZATION,  
EFFICIENCY, YOUR DEAL CHOICE





# LD-8200L

## Liquid Packaging Production Line

### Features and Characteristics

- The Liquid, paste packaging system consists of a rotary packing machine and a liquid or paste filling machine
- A perfect quality ensures a speedy and stable production
- High quality accessories make machines durable and stable
- Waterproof system makes cleaning easier. Color touch screen display, easy to operate
- The machine and the other devices make up a packaging system
- Provide an innovative and practical solution at reasonable costs
- A low material waste. The machine adopts premade perfect-pattern pouch, with high-quality sealing

### Application

**Liquid:** detergent, fruit juice, miller wine, soy sauce, vinegar, drinks etc  
**Thick Liquid:** chilli sauce, ketchup, peanut butter, jam, bean sauce, etc

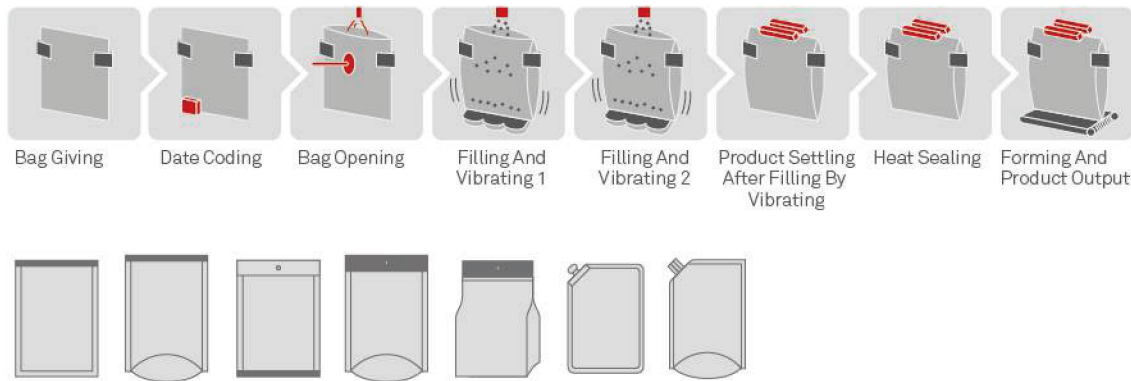
### Standard Equipment Part

- 1.date printer 2.PLC control system 3.pouch opening devices  
4.vibrating device 5. cylinder 6. magnetic valve  
7. temperature controller 8.vacuum pump  
9. frequency convertor 10. output system

### Optional Configuration

material weighing &filling machines, platform, check weigher, material elevator , finished product conveyor, metal detector

### Work Process



### Main Features

Model	LD8200L
Pouch Type	Stand-up pouches, Zipper bags, four-side sealed bagsthree-side sealed bags, paper bags, etc
Bags Size	W:100-200mm L:100-400mm
Filling Volume	10-2500g
Capacity	20-50 bags/min
Dimension	1460X2500X1400mm(L*W*H)
Weight	1450KG
Compress air requirement	≥0.6m³/min supply by user





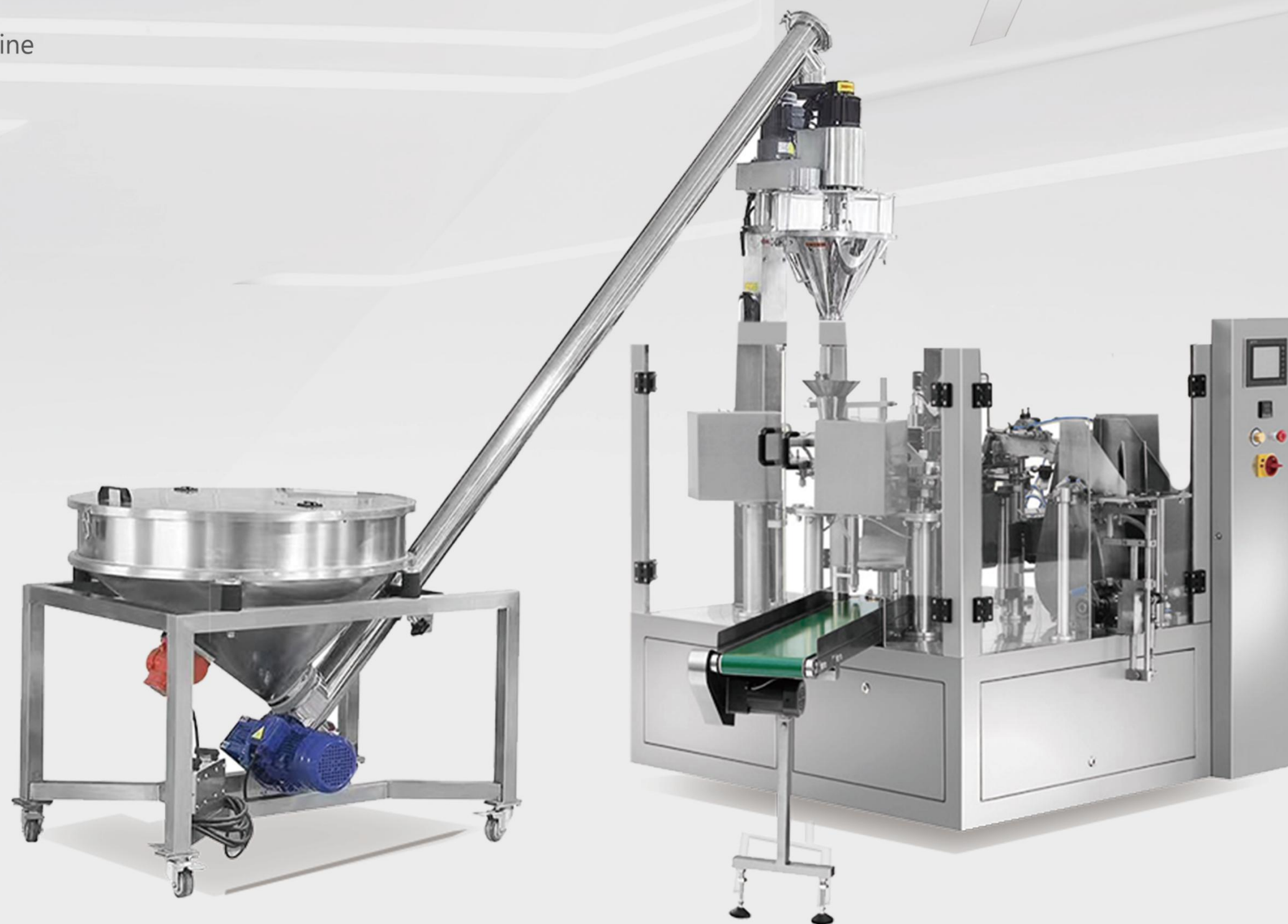
# LD-8200D

Solid & Granule Packaging Production Line

Technical highlights.

INNOVATION, STABILIZATION,  
EFFICIENCY, YOUR DEAL CHOICE

Capacity  
**50**  
bags/min





# LD-8200D

## Powder Packaging Production Line

### Features and Characteristics

- The powder material weighing packaging system consists of a rotary packing machine, a auger filler, and a screw elevator
- A perfect quality ensures a speedy and stable production
- High-quality accessories ensure the machine durable and stable. Waterproof system makes cleaning easier. Color touch screen display, easy to operate. The machine and the other devices make up a packaging system
- Provide an innovative and practical solution at reasonable costs
- Low material waste. The machine adopts premade perfect-pattern pouch, with high-quality

### Application

**Powder:** milk powder, coffee powder, food additives, condiments, tapioca powder, coconut powder, pesticide powder, fertilizer granules, etc

### Main Features

Model	LD8200D
Pouch Type	Stand-up pouches, Zipper bags, four-side sealed bagsthree-side sealed bags, paper bags, etc
Bags Size	W:100-200mm L:100-400mm
Filling Volume	10-1500g
Capacity	30-50 bags/min
Dimension	1460X2500X1400mm(L*W*H)
Weight	1700KG
Compress air requirement	≥0.6m³/min supply by user

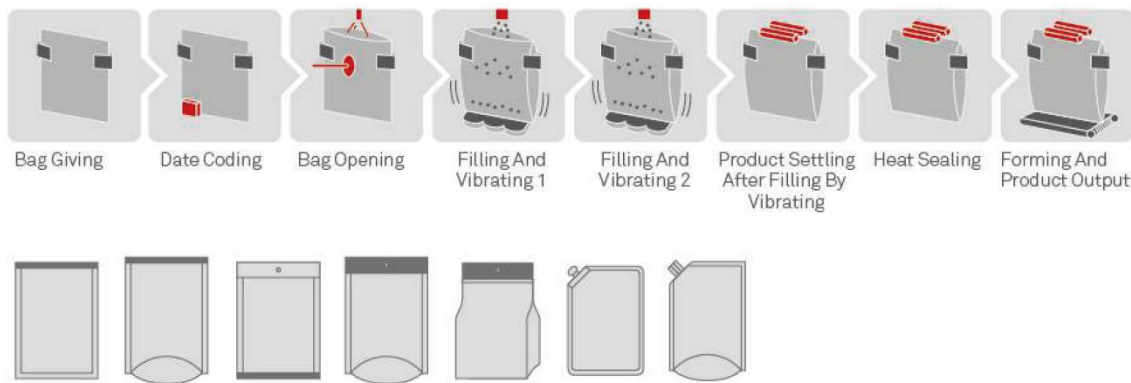
### Standard Equipment Part

- 1.date printer
- 2.PLC control system
- 3.pouch opening devices
- 4.vibrating device
5. cylinder
6. magnetic valve
7. temperature controller
- 8.vacuum pump
9. frequency convertor
10. output system

### Optional Configuration

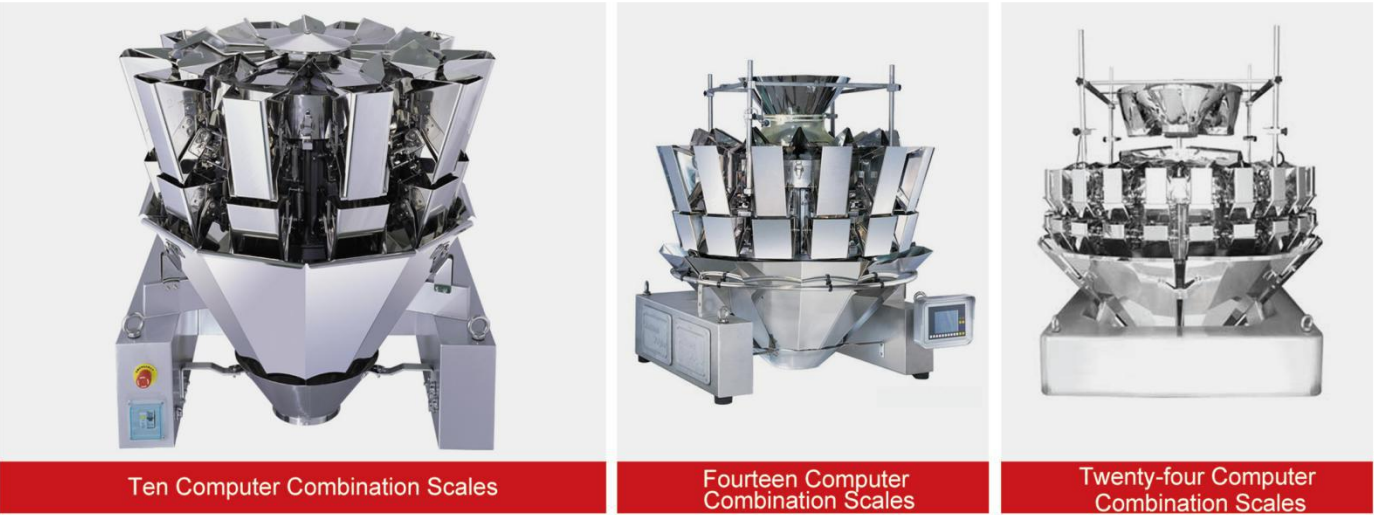
material weighing &filling machines, platform, check weigher, material elevator , finished product conveyor, metal detector

### Work Process





# Supporting Products



## Feature

- Combining the hi-precision and hi-rate can vote in the best compounding fromthe abundant weight compounding by computerizing. Hi-rate digital sensor cangage in a short time.
- Operation system of LCD with Chinese-English .
- All the parts adopt the stainless with clean and sanitation by the design of waterproof and dustproof. Design of complete airproof can prevent the materialstacking and ease to clean.
- To adjust slightly the rate of the hopper door to avoid crashing and blocking thematerial.
- Self-diagnosis function.
- To fix directly above the packing machine and the structure is more close with better compatibility.
- To save a lot of raw material and the cost of labour force and get the return quickly.

## Applications

- All kinds of grain material, sheet material, strip material and abnormity materiawhich such as candy, melon seeds, chips, peanut, nutlet, preserved fruit, jelly. biscuit, confect, camphorball, currant, almond, chocolate, filbert, cornpetfoodstuff. dilatant foodst uff, hardware and plastic can be weighed by the ration.

Type	LD-8	LD-10	LD-12	LD-14	LD-16
Film width	8	10	12	14	16
Bag length	10-600g	10-1000g	10-1000g	10-2000g	10-1000g
Bag width	±0.3-1.5g				
Product height	60bag/min	70bag/min	100bag/min	120bag/min	180bag/min
Film roll diameter	1300ml		1700ml	1300ml	1300ml
Packaging rate	Dual row memoryless bucket		Single row bucket	Dual row memoryless bucket	Dual row memoryless bucket
Power	99 Kinds				
Machine size	Fluorescent light display tube(256*64poxel)				10.4LCD display tube



Z-Type Bucket Elevator

## Technical advantages

- Suitable to transport the materials which is easy crash.
- Adopt the food safety class plasstic,to ensure the food safety.
- Easy to washing.
- work stable low noise.

## Application

Suitable to deliver sheet, massive material etc, Such as food, feed and chemical industry.  
Conveyor to work through the chain of transmission with large lifting quantity



Slope Elevator

## Technical advantages

- The height, belt width & length and speed of convey or can be customize.
- Simple structure, easy to install.
- Economical, wide range of applications.

## Application

- This conveyor is mainly used in bulk, grain food and the finished product.



Finished Product Conveyor Turn Tsble

## Technical advantages

- There are stainless steel frame and painted frame for choose.
- Belt and chain plate for customer to choose.
- The height of the finished product conveyor can be adjusted,the range is 0.55-0.8(depend on different model).

## Application

- Transport the finished products to the inspection equipments or the package platfrom.



Vacuum Conveyor

## Technical advantages

- Feeding speed is fast.
- No leakage, clean hygiene.
- Simple structure, easy to install.
- Easy operation.



Finished product conveyor

## Technical advantages

- Line speed: 18 m/ min
- Finished product conveyor frame material: it is made of 304 stainless steel, and the transmission part is made of steel surface treated with nickel or black and aluminum profiles, the contact food part is made of food grade 304 stainless steel.